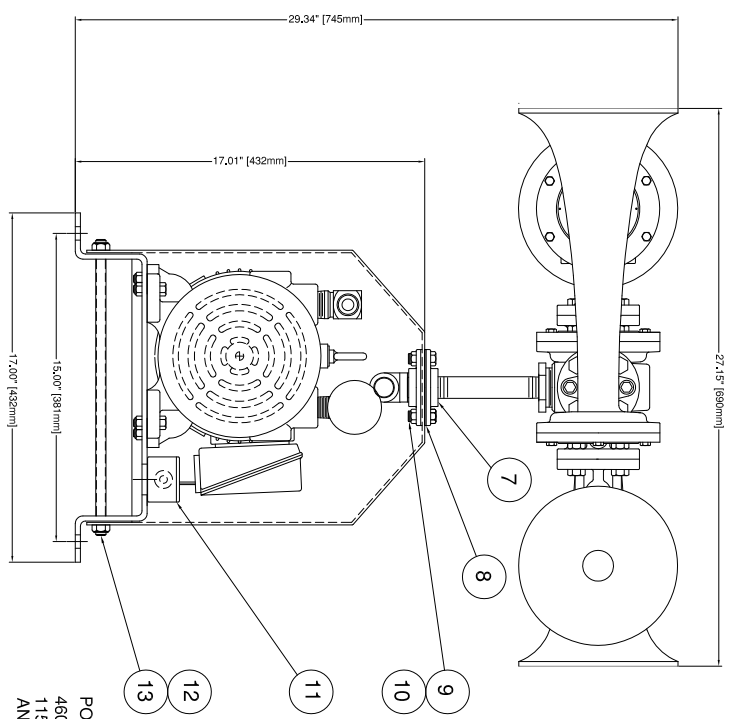


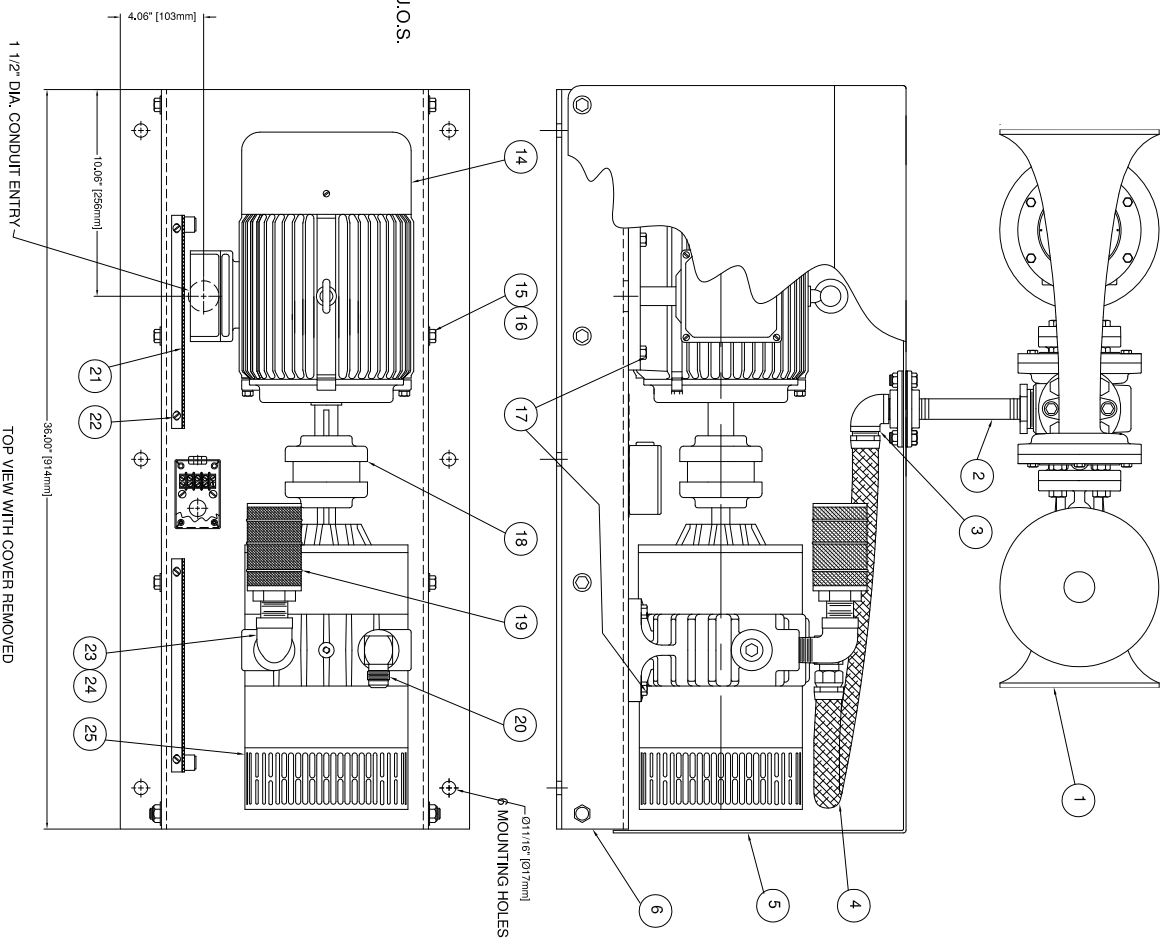
REV.	BY	DATE	DESCRIPTION	APP'D.



POWER SUPPLY:
460VAC/3PH/60HZ TO MOTOR
115VAC/1PH/60HZ TO HEATER
AND WHISTLE CONTROL

ALL DIMENSIONS FOR REFERENCE ONLY, U.O.S.

REF	PART	DESCRIPTION	MATERIAL	SPECIFICATION	QTY
1	30265	K4-1 AIR HORN	DRAWING No. 30265	ASSEMBLY	1
2	13618	PIPE NIPPLE, 1 1/2" NPT x 4"	BLACK IRON	ANSI B21	1
3	14155	90 DEGREE ELBOW	STAINLESS STEEL	UNS S31600	1
4	14011	HOSE ASSEMBLY	ASSEMBLY	CSA CERTIFIED	1
5	14095	COVER	ALUMINUM	CSA HA.4 GR20	1
6	14090	BASE	ALUMINUM	CSA HA.4 GR20	1
7	32425	PIPE FLANGE, 1 1/2" NPT	NUDULAR IRON	CSA CERTIFIED	2
8	32427	PIPE FLANGE GASKET	CORK NEOPRENE	COMMERCIAL	2
9	32114	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F593C	4
10	88223	HEX LOCKNUT 3/8-16	STAINLESS STEEL	ASTM F594	12
11	18124	JUNCTION BOX	DRAWING No. 18124	ASSEMBLY	1
12	14013	HINGE ROD	STAINLESS STEEL	UNS S30400	1
13	10548	HEX LOCKNUT 1/2-13	STAINLESS STEEL	ASTM F594	4
14	14023	MOTOR 5HP, TEFC	DRAWING No. 14023	CSA LR93145	1
15	88223	HEX HEAD CAP SCREW 3/8	STAINLESS STEEL	ASTM F593C	6
16	88225	3/8" FLAT WASHER	STAINLESS STEEL	ANSI B18.2	14
17	88224	HEX HEAD CAP SCREW 3/8	STAINLESS STEEL	ASTM F593C	8
18	14097	COUPLING	DRAWING No. 14097	ASSEMBLY	1
19	61034	VELT FILTER	ASSEMBLY	COMMERCIAL	1
20	14180	90° ELBOW, 1" x 3/4"	STEEL CAP PLATED	SAE J514	1
21	18121	FLEXIBLE HEATER 115V/150W	DRAWING No. 18122	ASSEMBLY	2
22	65098	MACHINE SCREW 10-24x3/8	STAINLESS STEEL	ASA B27	4
23	14155	STREET ELBOW, 1" NPT	STAINLESS STEEL	UNS S31600	1
24	14160	PIPE NIPPLE 1" X CLOSE	STAINLESS STEEL	UNS S31600	1
25	60000	ROTARY AIR COMPRESSOR	DRAWING No. 60000	ASSEMBLY	1



TOP VIEW WITH COVER REMOVED

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Kahlberg
TWO RIVERS, WISCONSIN 54241

OUTLINE DIMENSIONS / PARTS LIST
MODEL K4-1-SC-460-230
SELF CONTAINED AIR HORN

CAGE: 75214

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DR.	DATE	CKD.	SCALE	DRWG. NO.	REV.
ZJN	03/19/13	EMK	N.T.S.	30650	