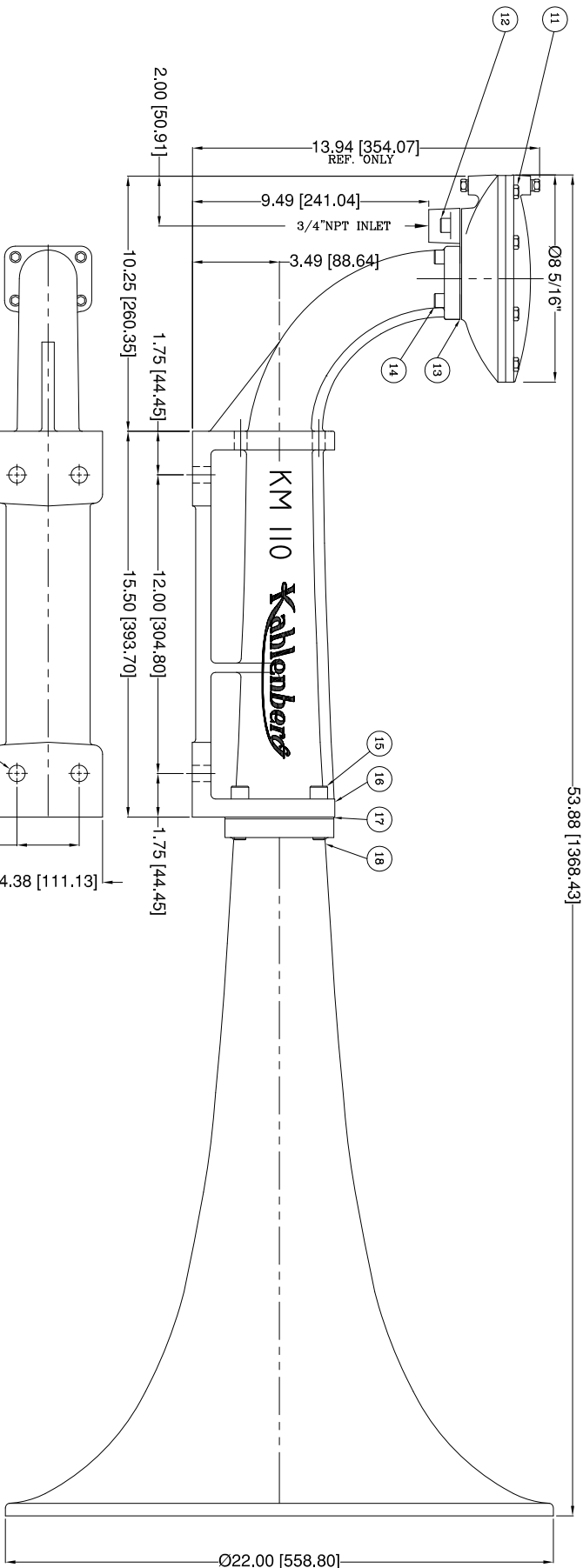


REF	PART	DESCRIPTION	MATERIAL	SPECIFICATION	QTY
1	32111	DIAPHRAGM DISC	STAINLESS STEEL	UNS S30100	2
2	32112	CUSHION RING	SILICONE RUBBER	ASTM D2000 FC-FE	1
3	10842	PLUG	STAINLESS STEEL	UNS S31600	1
4	32090	DIAPHRAGM CAP	CAST ALUMINUM	UNS A05352	1
5	32164	O RING	BUNA N	MIL STD 417 SB	1
6	32092	DIAPHRAGM HEAD	CAST ALUMINUM	UNS A05352	1
7	10843	LEAK PLUG	STAINLESS STEEL	UNS S31600	1
8	32108	INLET GASKET	POLY FIBRE, TN-9000	ASTM F104	1
9	10839	RESTRICTOR	STAINLESS STEEL	UNS S30400	1
10	32095	INLET FLANGE	CAST ALUMINUM	UNS A05352	1
11	13105	HEX HEAD CAP SCREW	STAINLESS STEEL	ASTM F593C	8
12	32115	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	2
13	32107	HEAD GASKET	POLY FIBRE, TN 9000	ASTM F104	1
14	32114	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	4
15	32117	SOCKET HEAD CAP SCREW	STAINLESS STEEL	ASTM F837-91	4
16	32131	BASE ELBOW	CAST ALUMINUM	UNS A13562 T6	1
17	32118	BELL GASKET	POLY FIBRE, TN-9000	ASTM F104	1
18	32098	BELL FLARE KM-110	CAST ALUMINUM	UNS A13562 T6	1

● RECOMMENDED SPARE PARTS



NOTE:
EXCEPT FOR HOLE CENTRES, ALL HOLES DIMENSIONS ARE FOR REFERENCE ONLY.

REV	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
1	TO SUPERSEDES DWG. NO. 32130-6	96-08-09	<i>L. M. J.</i>
2	REPLACED 3-1/8" DIMENSIONS WITH 3.138	09/08/27	<i>E. M. K.</i>

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KAHLBERG INDUSTRIES INC. TWO RIVERS, WISCONSIN 54241

OUTLINE DIMENSIONS / PARTS LIST
MODEL KM-110 AIRHORN

DR.	DATE	CKD.	SCALE	DRWG. NO.	REV.
ZJN	09/19/13	EMK	N.T.S.	32242	2