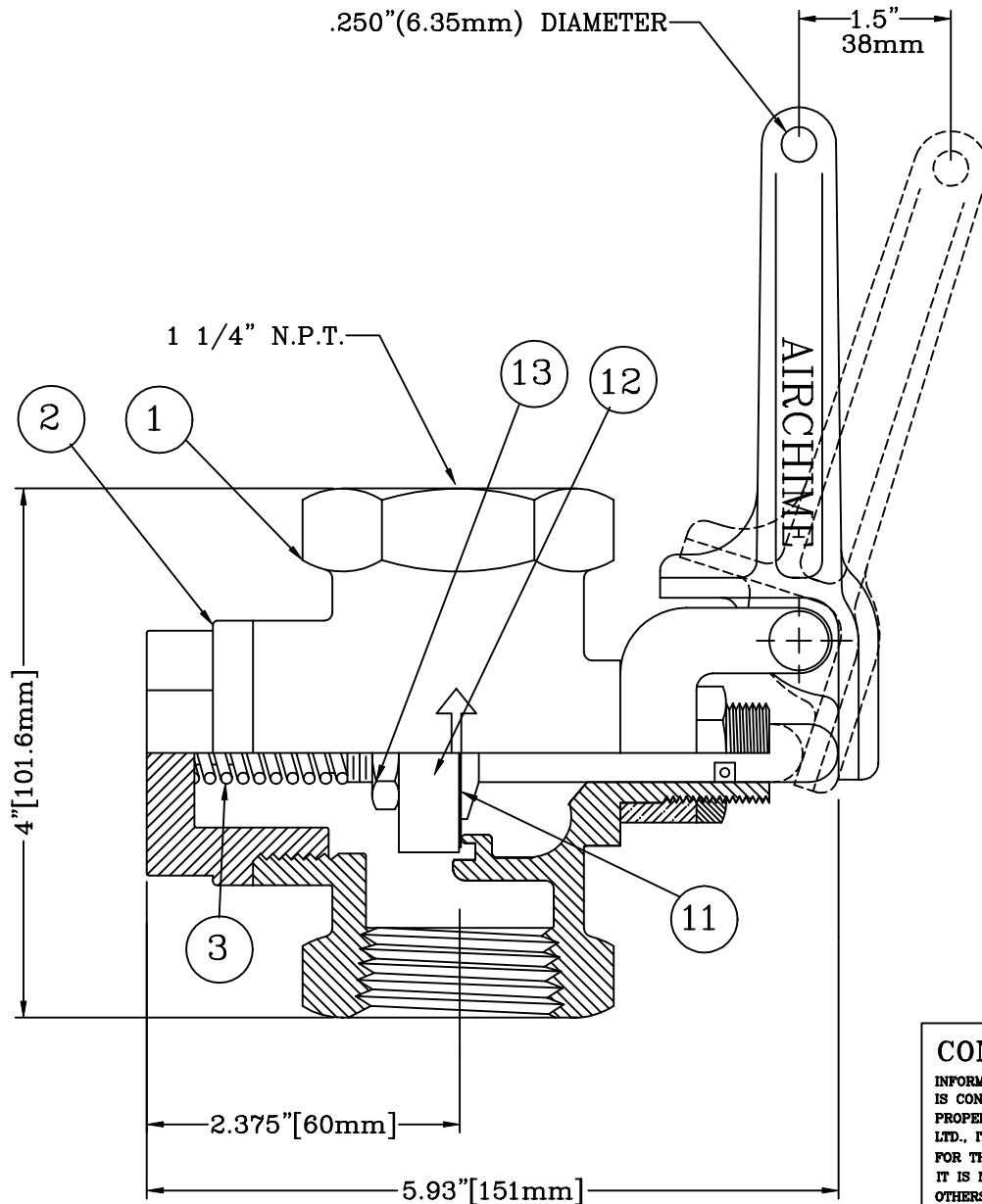
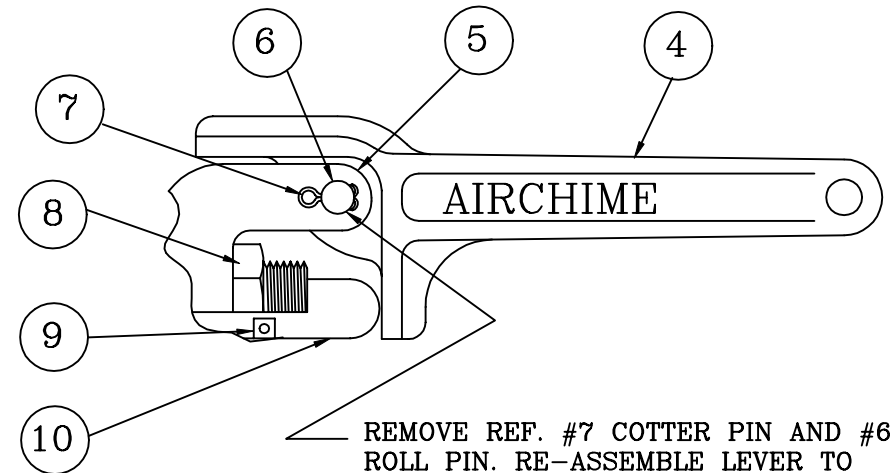


REVISIONS			
REV	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
1	SUPERSEDES DWG. No. KH305A	95-06-05	L.H.F.



REF	PART	DESCRIPTION	MATERIAL	SPECIFICATION	QTY
1	14061	VALVE BODY	CAST BRONZE	ASTM B-62	1
2	14062	VALVE CAP	CAST BRONZE	ASTM B-62	1
3	10455	SPRING	STAINLESS STEEL	ASTM A313	1
4	10456	LEVER	CAST BRONZE	ASTM B-62	1
5	10471	BRACKET	BRONZE	ASTM B-62	1
6	10730	ROLL PIN	BRASS	ASTM B-16	1
7	10731	COTTER PIN	BRASS	ASTM B-16	1
8	10472	BRACKET NUT	BRASS	ASTM B-16	1
9	10467	STEM O RING	BUNA N	MIL STD 417 SB	1
10	14076	STEM	BRASS	ASTM B-16	1
11	10464	DISC	BUNA N	MIL STD 417 SB	1
12	10463	DISC CUP	BRASS	ASTM B-16	1
13	10466	STEM NUT	BRASS	ASTM B-16	1



REMOVE REF. #7 COTTER PIN AND #6 ROLL PIN. RE-ASSEMBLE LEVER TO OBTAIN OPTIONAL POSITION, WHEN REQUIRED.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [MILLIMETERS ARE IN BRACKETS]

TOLERANCES ARE: METRIC [±.004mm]
 FRACTIONS DECIMALS ANGLES
 ±1/64" X ±.01" ±1°
 .XX ±.005" XXX ±.008"

MATERIAL:

FINISH:
 125/ UNLESS OTHERWISE SPECIFIED

CONTRACT NUMBER

CONTRACTOR

DRAWN BY:

DATE (YR-MO-DA)

CHECKER:

ENGINEER

DRAWING STATUS:

CONTROLLED & ACTIVE

TYPE OF DRAWING:

ASSEMBLY



AIRCHIME MANUFACTURING CO. LTD.

BURNABY, B.C. CANADA
 V5K 4V3

MANUAL VALVE
 SIZE 1 1/4" N.P.T.

SIZE
 A

NSCM
 36575

10784

SCALE: NONE

UNIT WT: 4 LBS

SHEET: 1 OF 1