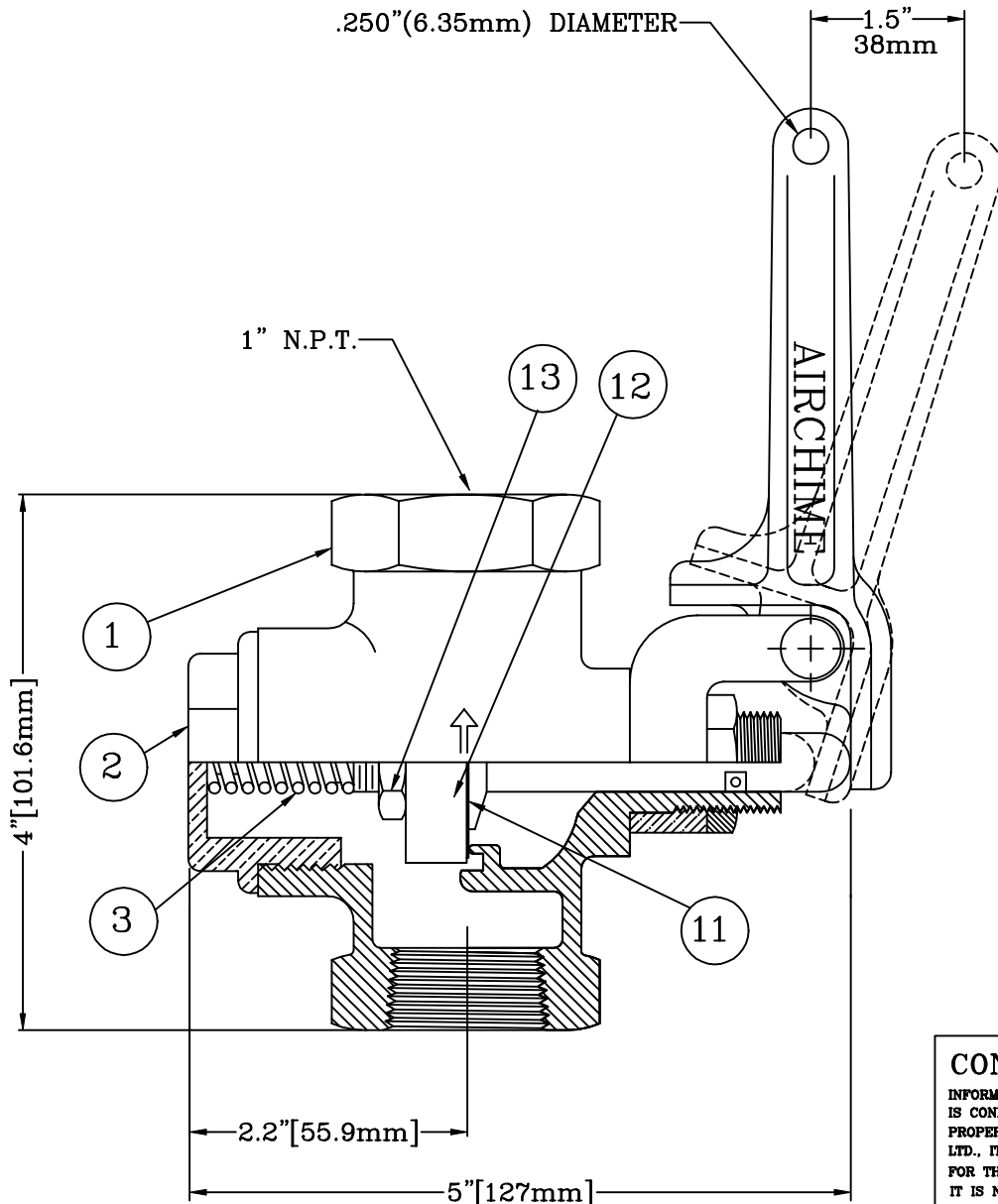
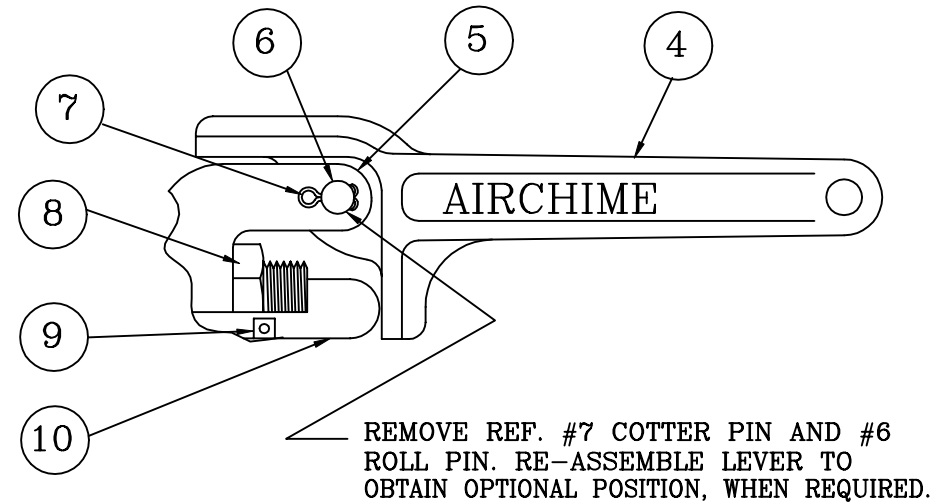


REVISIONS			
REV	DESCRIPTION	DATE (YR-MO-DA)	APPROVED
1	SUPERSEDES DWG. No. KH305A	95-06-05	L.H.F.



REF	PART	DESCRIPTION	MATERIAL	SPECIFICATION	QTY
1	14070	VALVE BODY	CAST BRONZE	ASTM B-62	1
2	14072	VALVE CAP	CAST BRONZE	ASTM B-62	1
3	10455	SPRING	STAINLESS STEEL	ASTM A313	1
4	10456	LEVER	CAST BRONZE	ASTM B-62	1
5	10458	BRACKET	BRONZE	ASTM B-62	1
6	10730	ROLL PIN	BRASS	ASTM B-16	1
7	10731	COTTER PIN	BRASS	ASTM B-16	1
8	10459	BRACKET NUT	BRASS	ASTM B-16	1
9	14074	O RING	BUNA N	MIL STD 417 SB	1
10	14076	STEM	BRASS	ASTM B-16	1
11	14078	DISC	BUNA N	MIL STD 417 SB	1
12	14080	DISC CUP	BRASS	ASTM B-16	1
13	14082	STEM NUT	BRASS	ASTM B-16	1



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES [MILLIMETERS ARE IN BRACKETS]  
 TOLERANCES ARE: METRIC [±.004mm]  
 FRACTIONS DECIMALS ANGLES  
 ±1/64" X ±.01" ±1°  
 XX ±.005" XXX ±.002"

MATERIAL:

FINISH:  
 125/ UNLESS OTHERWISE SPECIFIED

CONTRACT NUMBER

CONTRACTOR

DRAWN BY: L.H.F. DATE (YR-MO-DA) 95-06-05

CHECKER: D.W.C. ENGINEER: R.E.S.

DRAWING STATUS: CONTROLLED & ACTIVE

TYPE OF DRAWING: ASSEMBLY



**AIRCHIME MANUFACTURING CO. LTD.**  
 LANGLEY, B.C. CANADA  
 V4W 3S8

**MANUAL VALVE  
 SIZE 1" N.P.T.**

SIZE A NSCM 10783  
 36575

SCALE: NONE UNIT WT: 3 LBS SHEET: 1 OF 1